



# Teflon™ PFA C-980

## Fluoropolymer Resin

## Product Information

### Typical Applications

Anti-static linings of components used in the chemical processing industries; industrial film; articles requiring superior electrical, chemical, and thermal properties.

### Description

Teflon™ PFA C-980 (perfluoroalkoxy) fluoropolymer resins combine the chemical and high temperature resistance of Teflon™ PFA with anti-static levels of electrical conductivity.

Properly processed products made from Teflon™ PFA C-980 resins provide the superior properties typical of fluoropolymers: retention of properties after service estimated at 250 °C (482 °F), useful properties at -196 °C (-321 °F), and chemical inertness to nearly all industrial chemicals and solvents. Molded products have moderate stiffness, excellent toughness, low coefficient of friction, non-stick characteristics, resistance to creep at high service temperatures, and excellent weather resistance.

These resins can be processed by traditional melt extrusion and molding processes. They have high melt strength and thermal stability at high processing temperatures.

### Processing

Teflon™ PFA C-980 fluoropolymer resins can be processed by conventional thermoplastic techniques: melt extrusion and compression, transfer, and blow molding processes. Drying at 100 °C (212 °F) for 4 hours is suggested to remove any absorbed moisture. Corrosion-resistant metals should be used in contact with molten resin. Extruder barrel should be long, L/D ratio 20:1 to 25:1, to provide residence time for heating the resin to approximately 390 °C (734 °F).

### Safety Precautions

Before using Teflon™ PFA C-980 resin, refer to the Safety Data Sheet and the latest edition of "The Guide to the Safe Handling of Fluoropolymer Resins," published by the Plastics Industry Association ([www.plasticsindustry.org](http://www.plasticsindustry.org)) or PlasticsEurope ([www.plasticseurope.org](http://www.plasticseurope.org)). Open and use containers only in well-ventilated areas using local exhaust ventilation (LEV). Vapors and fumes liberated during hot processing of Teflon™ PFA C-980 should be exhausted completely from the work area. Contamination of tobacco with these polymers must be avoided. Vapors and fumes liberated during hot processing that are not properly exhausted, or from smoking tobacco or cigarettes contaminated with Teflon™ PFA C-980, may cause flu-like symptoms, such as chills, fever, and sore throat. This may not occur until several hours after exposure and will typically pass within about 24 hours. Mixtures with some finely divided metals, such as magnesium or aluminum, can be flammable or explosive under some conditions.

### Storage and Handling

The properties of Teflon™ PFA C-980 resins are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when it is removed from containers. Drying at 100 °C (212 °F) for 4 hours is suggested to remove any absorbed moisture.

### Packaging

Teflon™ PFA C-980 is supplied as pellets and packaged in 45.4-kg drums with a polyethylene inner lining.

**Table 1: Typical Property Data for Teflon™ PFA C-980 Fluoropolymer Resin**

Property	Test Method <sup>1</sup>		Unit	Typical Value
<b>General</b>				
Melt Flow Rate at 372 °C (702 °F)/5.0 kg weight	ISO 12086	D3307	g/10 min	3.0
Melting Point	—	D4591	°C (°F)	284 (543)
Specific Gravity	—	D792	—	2.15
Critical Shear Rate, 372 °C (702 °F)	—	—	1/s	12
<b>Mechanical</b>				
Tensile Strength	ISO 12086	D3307	MPa (psi)	36 (5200)
Elongation	ISO 12086	D3307	%	300
MIT Folding Endurance	—	D2176	Cycles	80,000
<b>Electrical</b>				
Volume Resistivity <sup>2</sup>	ISO 3915	—	Ohm-m	0.10
<b>Other</b>				
Weather and Chemical Resistance	—	—	—	Excellent

Typical properties are not suitable for specification purposes.

<sup>1</sup> ASTM unless otherwise specified.

<sup>2</sup> Volume Resistivity as measured on compression molded plaques. Resistivity is very sensitive to processing technique and conditions. Injection molded plaques are typically higher.

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